

8.2 Spare parts list

No.	Part no.	Description	Qty
1	055TM.1001Z	Motor unit 220V	1
	055TM.1001ZA	Motor unit 110V	
2	050.0106	Screw 4.8 x 45	8
3	050.0059	Protective cover 53 x 35	1
4	050.1013	LED screen	1
5	050.0060	Screw M3 x 5	6
6	050.0133	End plate	2
7	050.0130	End cover	1
7A	P020.0278	Led indicator red alarm 220V	1
	P020.0278A	Led indicator red alarm 110V	
8	050T.0332	Screw for speed control unit	2
9	055T.0010T	Control unit 2 220V ECO.TUBE.55-T	1
	055T.0010TA	Control unit 2 110V ECO.TUBE.55-T	
10	055.1029	Carbon brush holder	2
12			
13			
14			
15			
16			
11(A)	Carbon.55+	Carbon brush set 220V	1
	Carbon.55A+	Carbon brush set 110V	
17	050.0586	Cable housing	1
18	050T.0002	Control unit 1 220V	1
	050T.0003	Control unit 1 110V	
19	050.0131	Housing	1
19A	CS055T.0341	Wire	1
20	050.0587	Screw 5 x 30	4
21	050T.0278	Field 220V	1
	050T.0278A	Field 110V	
22	020.0328	Screw M4 x 70	2
23	050.0261	Baffle	1
24	050T.0346	Rubber ring	1
25	050T.0180	Ring magnet	1
26	032.0126	Bearing 608ZZ 8x22x7	1
27A	050T.0183	Armature 220V	1
	050T.0183A	Armature 110V	
28	032.0166	Circlip 472/28/1.2	1
29	050.9070	Bearing 6001VV	1
30	050.0064	Oil bearing 15x21x3	1
31	050.0236/Y	Inner gear plate	1
32	040.0161	Needle bearing HK0810	3

No.	Part no.	Description	Qty
33	050.0065	Metal ring Ø40	1
34	050.0176	Circlip	1
35	050.0071	O-ring 82 x 1.8	1
36	050.0207	Gasket middle	1
37	050.0252	Gear assembly	1
38	050.0171	Gear 34/40Z	1
39	050.0231	Axle 13T	1
40	040.0301	Key	1
41	020.0156	Bolt M6 x 20	1
42	050.0074	Rack - 1.5X39T	1
43	050.0076	Circlip Ø20	1
44	050.0463	Gear 1 x 45T	1
45	050.0462	Washer 20.5x28x0.2	1
46	030.0009	Bearing 6004 DDU	1
47	050.0066	Oil bearing 28x38x7	1
48	050.0078	Ring 41.5 x 36.5 x 1.5	1
49	050.1014	Gear switch	1
50	050.0081	O-ring	1
51	050.0025	Pin 4 x 10	1
52	020.0329	Screw M4 x 16	1
53	050.0082	Screw holder	1
54	050.1005A	Clutch shaft	1
55	032.0211	Casing pin 4 x 12	1
56	020.0063	Screw M5 x 20	3
57	KSP.M/3	Tank holder	1
58	050.1015	Gear casing ECO.55-series	1
59	050.0068	Bearing 61906 DDU	1
60	020.0146	Screw M6 x 25	1
61	020.0111	Washer M6 DIN7980	1
62	050.0077	Key 6 x 6 x 12	1
63	050.0461	Spindle drive shaft 34 x 146 #3	1
64	020.0086/Z	Rail set Aluminium (L/R) Z-profile	1
65			
66	100.0022	Bolt M5 x 20	6
67	020.0101	Panel screw BKVZ M4 x 8	4
68	PP.RSEU-220	Rear panel EB 220V	1
	PP.RSEU-110	Rear panel EB 110V	
73A	055T.1019	Speed control unit assembly 220V	1
	055T.1019A	Speed control unit assembly 110V	
75	020.0081	Screw BKVZ M6 x 16	1
76	050.0030	End cover Ø36 X 3	1
77	050.0063	Bearing 6804 ZZ	1
78	040.0023	Washer	1
79	020.0298	Motor cable clamp	1
80	020.0231	Screw M5 x 6	4

No.	Part no.	Description	Qty
81	020.0056/Z-TUBE	Frame	1
82	020.0041	Coupling nut PG9 (motor cable)	2
83	020.0046	Motor cable cover incl. coupling nut	1
83A	055T.1020T	Motor cable complete	1
83B	055T.0342	Cable set	1
84	032.0127A	Adapter ring v2	1
85	030.0027	Washer	1
86	020.0061/Z	Capstan hub assembly	1
87	020.0315	Arm for capstan	3
13	020.0182	Grounding screw/washer/nut	1
88			
89			
90	055T.B070	Main cable set 220V EU	1
	055T.B070A	Main cable set 110V US	
	020.0036/AU	Main cable Australia	
	020.0036/UK	Main cable UK 220v	
	020.0036/UK 110-16A	Main cable UK 110v 16A	
	020.0031	Coupling nut PG11 (main cable)	1
88	020.0037	Cable clamp complete	1
91			
92			
93	050.1030-TM	Capacitance	1
94	032T.0009	Spacer	1
95	055T+.0003	Front panel TUBE.55S+/T	1
95A	055T+.B050TZ	Panel plate assembly TUBE.55S+/T 220V	1
	055T+.B050TZA	Panel plate assembly TUBE.55S+/T 110V	
96	030E.0091/Y	Motor switch 220V (5-pin) yellow	1
	030E.0092/Y	Motor switch 110V (5-pin) yellow	
98A	055.1041	Gyroscope PCB set	1
99	100.0152	R/L switch (push) 1800W	1

No.	Part no.	Description	Qty
100	050T.1009	Potentiometer (turn) knob	1
101	055T.0006	Screw	4
102	055T.1013	Magnetic base complete TUBE.55-T	1
200	055T.0203S	Case TUBE.55S+/T	1
201	KSP.Q2	Coolant tank Quick Connect 2015	1
202	IBO.0.2L	Bottle 0.2LTR	1
203	PRM.61	Euroboor working gloves size M	1
	PRM.62	Euroboor working gloves size L	
	PRM.63	Euroboor working gloves size XL	
204	SAF.400	Safety chain (1 mtr) with lock	1
205	SAF.100	Safety goggles	1
206	SAF.200	Ear plugs	1
207	KSP.P	Pin and knob for cooling tank	1
208	IMB.US2.5	Allen key 2.5 mm	1
209	IMB.US3	Allen key 3.0 mm	1
210	IMB.US4	Allen key 4.0 mm	1
211	IMB.US5	Allen key 5.0 mm	1
212	DRIFT3	Drift MT3	1
213	IMC.30/19-N-TUBE	Spindle set for TUBE.55-T	1
214	TCM.10D376	Tap holder DIN376 M10 Ø7	1
215	TCM.12D376	Tap holder DIN376 M12 Ø9	1
216	TCM.14D376	Tap holder DIN376 M14 Ø11	1
217	TCM.16D376	Tap holder DIN376 M16 Ø12	1
214	TCM.3/8ANSI	Tap holder ANSI 3/8"	1
215	TCM.7/16ANSI	Tap holder ANSI 7/16"	1
216	TCM.1/2ANSI	Tap holder ANSI 1/2"	1
217	TCM.5/8ANSI	Tap holder ANSI 5/8"	1
	IBO.G101	Gearbox oil 1 LTR	1
	IBO.6001	Tapping oil 1 LTR	1
	IBP.70	Cutting paste 1 LTR	1