



PIPE PURGE KIT



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AMA Pipe Tools

AMA® Pipe Purge Kit

PRODUCT CODE 20 000

**BRAND
NEW SET**

The AMA Pipe Purge Kit is an excellent aid to reduce inert gas use and purging time. This system uses triple silicon discs to form an airtight seal.

- Gas plugs, sizes DN20 (3/4") - DN150 (6")
- Flange welding kit DN40 (1 1/2") - DN150 (6")
- Towing balls
- Each silicone seal can be replaced separately
- Heat resistance 300 °C
- Made in Finland



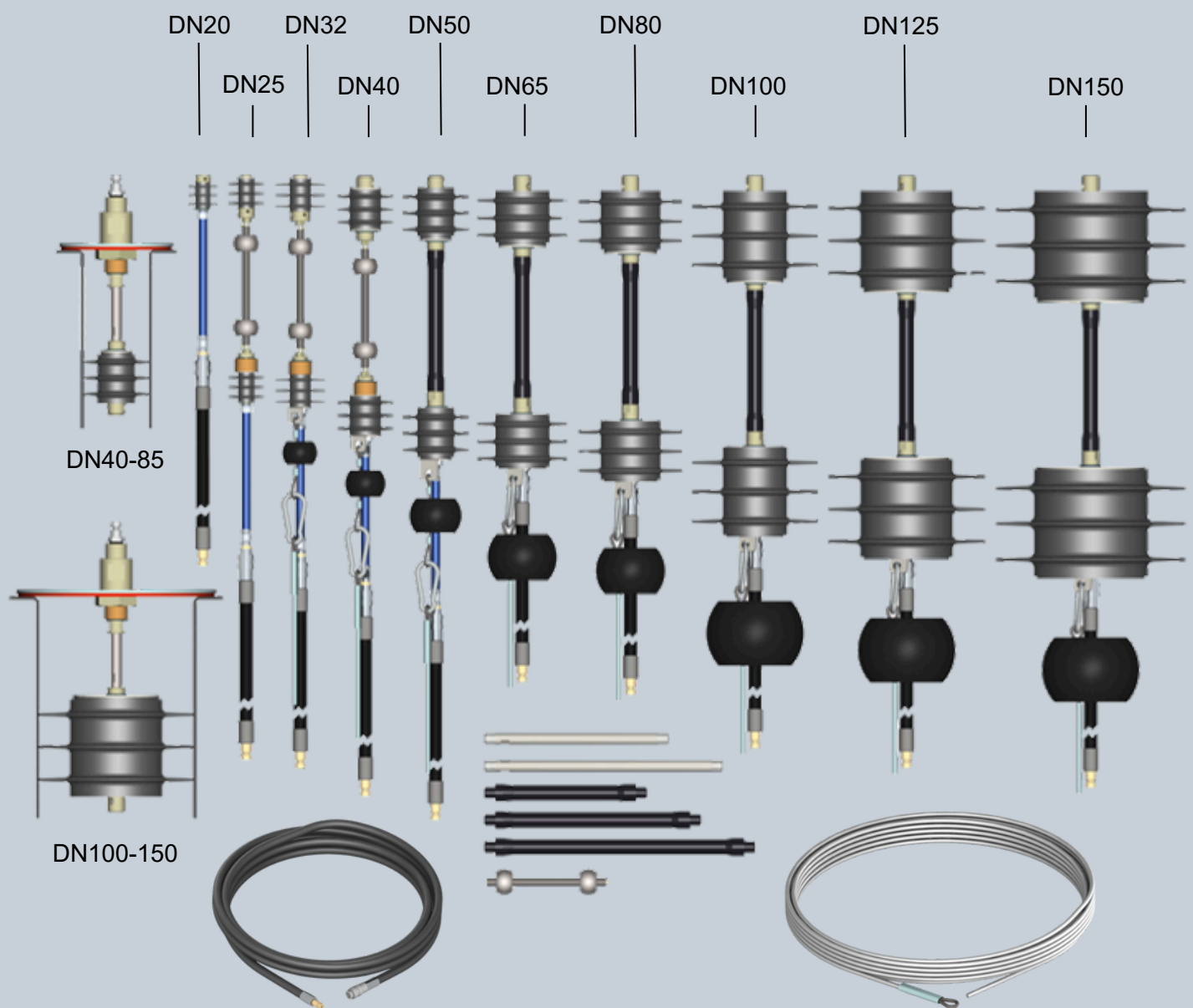
Silicone seals can be replaced individually

Includes flange welding kit

Towing balls make pulling easier in elbows

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AMA® Pipe Purge Kit Contents





Case contents:

Front plug, heat resistance 300 °C DN20, DN25, DN32, DN40, DN50, DN65, DN80, DN100, DN125, DN150 (Towing ball included in sizes DN20–DN50)	
Rear plug, heat resistance 300 °C DN25, DN32, DN40, DN50, DN65, DN80, DN100, DN125, DN150	
Flange purge spindle	
Flange purge plate (heat resistance 250°C)	DN40 / DN50 / DN65 / DN80
Flange purge plate (heat resistance 250°C)	DN100 / DN125 / DN150
Intermediate rod, rigid	150 mm
Intermediate rod, rigid	200 mm
Intermediate rod, flexible	150 mm
Intermediate rod, flexible	200 mm
Flexible intermediate rod	250 mm
Flexible intermediate rod M5 (incl. towing balls)	135 mm
Gas hose	8 m
Pulling wire	10 m
Towing ball	DN65 / DN80
Towing ball	DN100 / DN125 / DN150
Accessory box for small parts	

Approximate purging times*

Plug size	Inner diam. Ø	Flow L/min.	Time min.
DN20	22–26	3	1
DN25	27–33	3	1
DN32	38–45	4	1
DN40	42–51	4	1
DN50	52–61	4	1,5
DN65	71–81	5	1,5
DN80	82–94	7	1,5
DN100	101–115	11	1,5
DN125	128–143	15	1,5
DN150	155–172	16	2,5

***The user is responsible for the success of the purging process; the manufacturer accepts no responsibility for the success of the purging process.**

